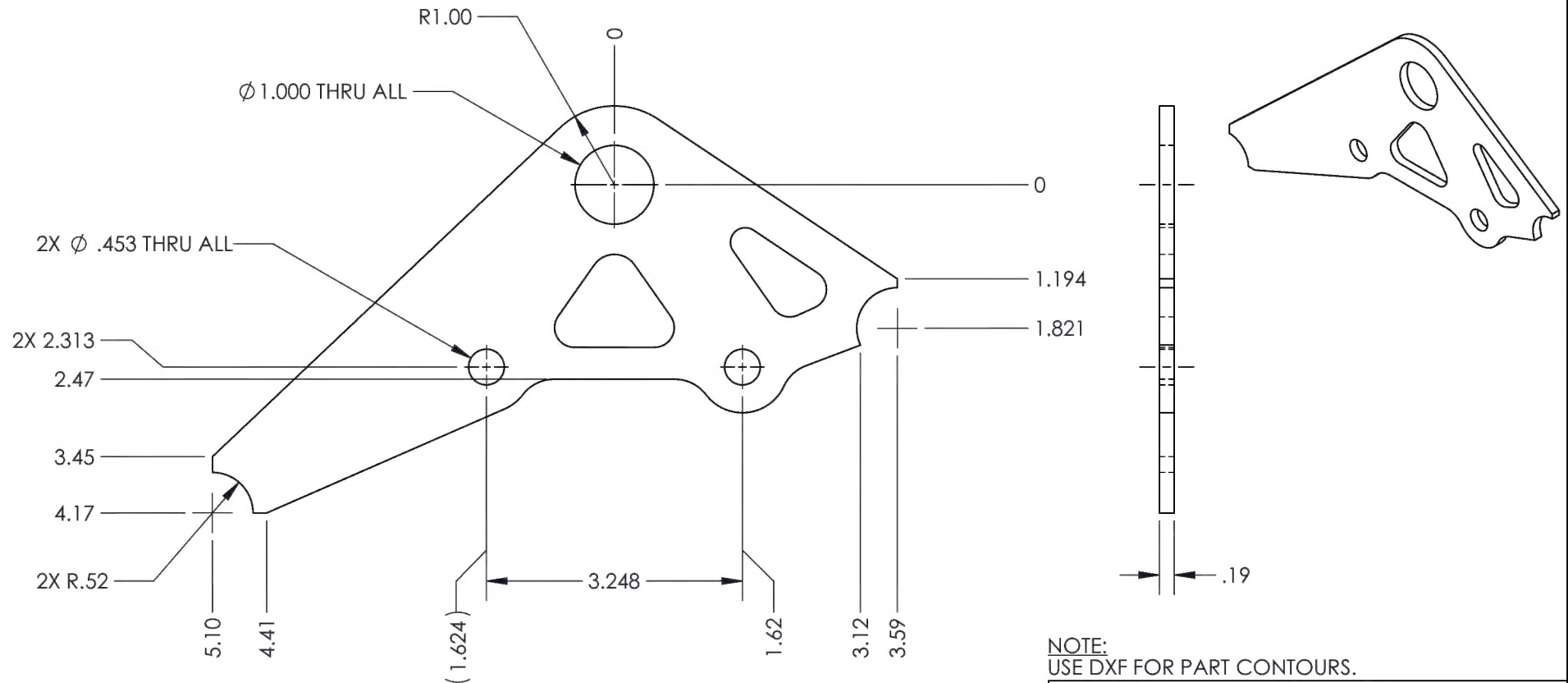


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		AS DRAWN BY CANAM.	8/5/2013	JAG	
5	15-0351	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIMS WAS 4.98 IS 5.10, WAS 3.47 IS 3.59, WAS (.188) IS .19. DELETED DIMS 7X R.19, .56, .06, .06, .56, 1.03, 1.86, 2.38, .49, 1.43, 1.66, 2.77, 2X R.58, 2.61, .76, .76, 3X R.50, 2X 1.78, 2X 1.06. ADDED DXF NOTE.	11/13/2015	DPD	JAG
6	16-0264	UPDATED TO NEW STANDARDS. CH'D MATERIAL WAS 1018/1020 IS 1018/1020 CR. MODIFIED CUTOUTS FOR GREATER STRENGTH.	12/6/2016	SM	JAG



NOTE:
USE DXF FOR PART CONTOURS.

DART AEROSPACE	
TITLE LIFTING PLATE REGULAR	
DWG NO. 4.5NR-59	REV 6
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:2	DATE 9/13/2001
	SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-59	1	LIFTING PLATE REGULAR	1018/1020 CR	